

Issuing Date 2015-09-12

Revision Date 2015-12-14

Revision Number 1

1. Identification of	the substance/preparation and of the Company/undertaking
Product Identifier Product Type Product name Product code	Welding powder Deloro 6325 powder KSPN1018-3
Other means of identification Synonyms	No information available
Recommended use of the chemical Recommended Use	and restrictions on use Wear and Corrosion Resistant Welding Consumable. For use in industrial installations only.
Uses advised against	None reasonably foreseeable
<u>Details of the Supplier of the Safety</u> <u>Emergency Telephone Number</u> Emergency Telephone Number	
NRC (National Response Cente	r) USA, Poison Centres +1 800 222 1222 Canada, IWK Regional Poison Center +1 902 470 8161 or 1 800 565 8161
Prepared by E-mail	Kennametal Inc. 1600 Technology Way Latrobe, PA 15650, USA k-corp-product.safety@kennametal.com

2. Hazards Identification

Classification

Skin sensitization	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1

Label Elements

Emergency Overview

DANGER

Hazard Statements

May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. Suspected of causing cancer. Causes damage to organs through prolonged or repeated exposure.





Precautionary Statements - Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Do not get in eyes, on skin, or on clothing. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Wear respiratory protection. In case of inadequate ventilation wear respiratory protection. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection.

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention Specific measures (see .? on this label) Specific treatment is urgent (see supplemental first aid instructions on this label) **Skin** Immediately call a POISON CENTER or doctor/physician. IF ON SKIN: Gently wash with plenty of soap and water. Remove/Take off immediately all contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention. **Inhalation** IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician. **Ingestion** IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.

Precautionary Statements - Storage

Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Appearance metallic Powder	Physical State solid	Odor none
Hazards not otherwise classified	I (HNOC)	
Welding Hazards	CAUTION. Welding will create fumes which may be toxic. If weld or coated materials such as galvanised or painted steel, excessiv which contains additional hazardous components, and may resul other health effects. Arc Rays can injur eyes and burn skin. Elect product and work surface will be hot during and after welding.	ve fume may be produced It in metal fume fever or
Other Hazards	No known effects under normal use conditions.	
Unknown Aquatic Toxicty	4.725% of the mixture consists of ingredient(s) of unknown toxici	ty

3. Composition/Information on Ingredients

Chemical name	Formula	CAS-No	weight-%	GHS Classification
Nickel	Ni	7440-02-0	> 50	STOT RE 1 (H372) S,7 Carc. 2 (H351) S,7 Skin Sens. 1 (H317) S,7 Aquatic Chronic 3 (H412)
Chromium	Cr	7440-47-3	10 - 25	Not classified
Silicon Metal	Si	7440-21-3	3 - 5	Not classified
Iron	Fe	7439-89-6	3 - 5	Not classified
Boron	В	7440-42-8	3 - 5	Not classified
Molybdenum	Мо	7439-98-7	2.5 - 3	Not classified
Copper	Cu	7440-50-8	2.5 - 3	Aqua. Acute 1 (H400)



-					Aqua. Cron. 3 (H412) M=1
Carbon	C		7440-44-0	0.1 - 1	Not classified
* The	exact percen	This pr substa	oduct may contain nce, which are not	additional substance listed. May contain a	withheld as a trade secret. es with a content of less than 0.1 % per additional substances in a range up to 2 %
Full toys of H. Statemente a	forward to	which are not classified hazardous or may not contribute to the products overall classification.			
Full text of H-Statements re under sections 2 and 3		H351 - H372 - Lungs	-	cancer if inhaled	bugh prolonged or repeated exposure if inhaled:
			4. First aid	Imeasures	
FIRST AID MEASURES					
General advice		Immed advice	liate medical attenti immediately (show	on is required. In ca directions for use o	se of accident or unwellness, seek medical r safety data sheet if possible).
Eye Contact				e rinsing. Call a phys 15 minutes and cor	sician immediately. Rinse thoroughly with nsult a physician.
Skin contact		Immediate medical attention is required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Wash off immediately with soap and plenty of water.			
Inhalation		Move to fresh air. Immediate medical attention is required. If not breathing, give artificial respiration.			
Ingestion		Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately. Rinse mouth.			
Self-protection of the first aider			suitable gloves. Self	-protection of the fir	st aider.
Most important symptor	ns and effec	ts, botl	h acute and delaye	ed .	
4.2. Most important symptoms and affects, both acute and delayed affects, both acute and delayed and psychiatric effects, Parkinson-like symptoms. Languor, sleepiness and we and uncontrollable laughter and spastic gait with tendency to fall in walking and findings advanced cases. May cause allergy or asthma symptoms or breathing difficulties if				emotional disturbances such as endency to fall in walking and findings in more	
Indication of any immed	iate medical	attenti	on and special tre	atment needed	
Notes to Physician		Treat symptomatically. May cause sensitization by inhalation and skin contact. May cause sensitization of susceptible persons.			on by inhalation and skin contact. May cause
			5. Fire-fighti	ng measures	
Suitable extinguishing n	nedia		ttinguishing measur nding environment.	es that are appropri	ate to local circumstances and the
Extinguishing media wh not be used for safety re		none.			
Specific hazards arising	from the	Non-co	ombustible, substar	ce itself does not bu	urn but may decompose upon heating to
Deloro 6325 powder - KSPN	1018-3	Validity area - USA, Canada, Mexico, Brazil, South America Page 3/12			





chemical	produce corrosive and/or toxic fumes Thermal decomposition can lead to release of irritating and toxic gases and vapors May cause sensitization by inhalation and skin contact Carbon oxides
Protective equipment and precautions for firefighters	Use personal protective equipment as required In the event of fire, wear self-contained breathing apparatus

Component Information

Chemical name	Extuinguishing Media for Fires (Suitable)	Extinguishing Media for Fires (Unsuitable)
Chromium	Use extinguishing media appropriate for surrounding fire.	Do not use carbon dioxide, which may form an explosive
		mixture with powdered chromium.
Silicon Metal	SMALL FIRES: Dry chemical, sand, water spray, foam.; LARGE FIRES: Water spray, fog, foam	-

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	See Section 12 for additional Ecological Information.
Environmental precautions	Avoid release to the environment.
Methods and material for	Pick up and transfer to properly labeled containers. Do not dry sweep dust. Wet dust with
containment and cleaning up	water before sweeping or use a vacuum to collect dust.

7. Handling and Storage

Precautions for safe handling	Do not eat, drink or smoke when using this product. In case of insufficient ventilation, wear suitable respiratory equipment. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with eyes, skin and clothing. Wear suitable protective clothing. Use only with adequate ventilation. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.	
Conditions for safe storage, includi	ng any incompatibilities	
Storage	Keep in properly labeled containers. Keep container tightly closed in a dry and well-ventilated place. Keep containers tightly closed in a cool, well-ventilated place.	
Incompatible products	None known based on information supplied.	
Specific use(s)	Welding. Restricted to professional users. For use in industrial installations only.	

8. Exposure Controls/Personal Protection

Control parameters

Exposure Guidelines	Exposu	re Guidelines			
Chemical name	USA - ACGIH TLV	USA - OSHA PEL	USA - NIOSH IDLH	Argentina	Brazil
Nickel	1.5 mg/m ³ TWA (inhalable fraction)	1 mg/m³ TWA	10 mg/m ³ IDLH	TWA: 1.5 mg/m ³	-
Chromium	0.5 mg/m ³ TWA	1 mg/m³ TWA	250 mg/m ³ IDLH	TWA: 0.5 mg/m ³	-
Silicon Metal	-	15 mg/m ³ TWA (total dust); 5 mg/m ³ TWA (respirable fraction)	Not Listed	TWA: 10 mg/m ³	-
Molybdenum	10 mg/m ³ TWA (inhalable fraction); 3 mg/m ³ TWA (respirable fraction)	Not Listed	5000 mg/m ³ IDLH	TWA: 10 mg/m ³ TWA: 3 mg/m ³	-
Copper	0.2 mg/m ³ TWA (fume)	0.1 mg/m ³ TWA (fume); 1 mg/m ³ TWA (dust and mist)	100 mg/m ³ IDLH (dust, fume and mist)	TWA: 0.2 mg/m ³ TWA: 1 mg/m ³	-
Chemical name	Canada - Alberta	Canada - British Columbia	Canada - Ontario	Canada - Quebec	Canada - Manitoba



N1 - I - I	4 5 m m/m ² TM/A	0.05	1		1 5
Nickel	1.5 mg/m³ TWA	0.05 mg/m³ TWA	1 mg/m ³ TWA	1 mg/m ³ TWAEV	1.5 mg/m ³ TWA
01	0.5	0.5	(inhalable)		(inhalable fraction)
Chromium	0.5 mg/m ³ TWA	0.5 mg/m ³ TWA	0.5 mg/m ³ TWA	0.5 mg/m ³ TWAEV	0.5 mg/m ³ TWA
Silicon Metal	-	10 mg/m ³ TWA (total	10 mg/m ³ TWA (total	10 mg/m ³ TWAEV	-
		dust); 3 mg/m ³ TWA	dust)	(containing no Asbestos and <1%	
		(respirable fraction)		Crystalline silica, total	
				dust)	
Molybdenum	10 mg/m ³ TWA (total);	3 mg/m ³ TWA	10 mg/m ³ TWA (metal,	,	10 mg/m ³ TWA
	3 mg/m ³ TWA	(respirable); 10 mg/m ³	inhalable); 3 mg/m ³		(inhalable fraction); 3
	(respirable)	TWA (inhalable)	TWA (metal,		ົ mg/m³ TWA ິ
			respirable)		(respirable fraction)
Copper	0.2 mg/m ³ TWA	1 mg/m ³ TWA (dust	0.2 mg/m ³ TWA		0.2 mg/m ³ TWA (fume)
	(fume); 1 mg/m ³ TWA	and mist); 0.2 mg/m ³	(fume); 1 mg/m ³ TWA	(fume); 1 mg/m ³	1 mg/m ³ TWA (dust
	(dust and mist)	TWA (fume)	(dust and mist)	TWAEV (dust and	and mist, as Cu)
				mist)	
Chemical name	Chile	Mexico OEL (TWA)	Peru	Uruguay	Venezuela
Nickel	TWA: 0.8 mg/m ³	1 mg/m³ TWA LMPE-PPT	1.5 mg/m³ TWA	1.5 mg/m ³ TWA (inhalable fraction)	TWA: 1.5 mg/m ³
Chromium	TWA: 0.4 mg/m ³	0.5 mg/m³ TWA LMPE-PPT	-	0.5 mg/m³ TWA	TWA: 0.5 mg/m ³
Silicon Metal	-	10 mg/m ³ TWA	10 mg/m ³ TWA	-	TWA: 10 mg/m ³
		LMPE-PPT (inhalable	(inhalable fraction); 4		
		fraction)	mg/m³ TWA		
			(respirable fraction); 5		
			mg/m ³ TWA (welding		
			fumes)		T 14/4 40 / 0
Molybdenum	-	-	-	10 mg/m ³ TWA	TWA: 10 mg/m ³
				(inhalable fraction); 3	TWA: 3 mg/m ³
				mg/m ³ TWA (respirable fraction)	
Copper	TWA: 0.16 mg/m ³	0.2 mg/m ³ TWA	0.2 mg/m ³ TWA	0.2 mg/m ³ TWA	TWA: 0.2 mg/m ³
Coppei	TWA: 0.16 mg/m ³	LMPE-PPT (fume, as	(fume); 1 mg/m ³ TWA	(fume); 1 mg/m ³ TWA	TWA: 0.2 mg/m ³
		Cu); $1 \text{ mg/m}^3 \text{ TWA}$	(dust and vapor)	(dust and mist, as Cu)	i w.a. i iiig/ill*
		LMPE-PPT (dust and			
		mist, as Cu)			
Carbon		2 mg/m ³ TWA	-	-	-
		LMPE-PPT (dust)			

NIOSH IDLH: Immediately Dangerous to Life or Health

Other Exposure Guidelines

Hexavalent Chrome may be formed during welding.

Chemical name	Derived No Effect Level (DNEL)	Predicted No Effect Concentration (PNEC)
Nickel	4 mg/m ³ short term local inhalation; 0.05 mg/m ³ long term	0.0035-0.0218 mg/l freshwater; 0.0023 mg/l marine water
	local inhalation	
Chromium	0.5 mg/m ³ local inhalation	-
Iron	3 mg/m ³ local inhalation	-
Molybdenum	11.17 mg/m ³ longterm local inhalation	-
Copper	-	Freshwater 7.8 µg/l, marine water 5.2 µg/l, soil 65 mg/kg
		dw
Carbon	10 mg/m ³ systemic inhalation	-

Appropriate engineering controls

Engineering controls Showers Eyewash stations Ventilation system

 Individual protection measures, such as personal protective equipment

 Eye Protection
 Wear safety glasses with side shields (or goggles).

 Skin Protection
 Wear suitable gloves. Wear suitable protective clothing.



Hand Protection	Protective gloves. The product and work surface will be hot during and after welding. Ensure adequate protection is in place to stop individuals from burning themselves.
Respiratory protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.
Hygiene Measures	Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with skin, eyes or clothing. Wash hands thoroughly after handling.

Biological standards

9.1 Information on basic physical and chemical properties

Physical State	solid	Appearance	metallic, Powder
Odor	none	Melting point / melting rang	ge 965-1040 °C / 1770-1900 °F
flash point	not applicable	Vapor Pressure	not applicable
Vapor Density	not applicable	Water solubility	Insoluble in water
Autoignition temperature	N/A	Dynamic viscosity	solid
Density	8.44 g/cm3	Explosive properties	not applicable

9.2. Other information VOC Content (%)

Not Applicable

Component Information

Chemical name		Water Solub.	-	Vap. Dens.	pH Val.	Autoign. Temp.	Evap. Rate	Boil. Temp.
Nickel	58.69 g/mol	-	1 mmHg at 1810 °C	-	-	-	-	-
Chromium	51.99 g/mol	-	-	-	-	-	-	2642 °C
Silicon Metal	28.08 g/mol	<1 mg/L	-	-	-	-	-	-
Iron	55.84 g/mol	-	0.000001 hPa at 25 °C	-	-	>100 °C	-	-
Boron	10.81 g/mol	-	0.0000156 atm at 2140 °C	-	-	-	-	-
Molybdenum	95.95 g/mol	0 mg/L at 20 °C	-	-	-	-	-	4612 °C at 101.3 hPa
Copper	63.54 g/mol	-	0 hPa at 1400 ℃	-	-	-	-	2567 °C
Carbon	12.01 g/mol	-	-	-	-	300 - 500 °C	-	-
Chemical name	Density	Melt. Temp.	Flash Point	Water Sol.	Bulk Dens.	Odor	State	color
Nickel	8.9 g/cm3 at 25 °C	-	-	insoluble	-	-	-	-
Chromium	7.19 g/cm3 at 20 °C	1900 °C	-	insoluble	-	-	-	grey
Silicon Metal	2.33 g/cm3 at 25 °C	1410 °C	-	-	-	-	-	dark grey; dark brown
Iron	7.87 g/cm3 at 25 °C	1539 °C	-	insoluble	3000 - 4000 kg/m ³	-	-	-
Molybdenum	10.2 g/cm3 at 20 °C	2617 °C (sublimes)	-	insoluble	-	-	-	-
Copper	8.89 g/cm3 at 20 °C	1083 °C	-	insoluble	-	odorless	-	red
Carbon	-	>=3500 °C	-	insoluble	0.25 - 0.75 kg/m³ at 20 °C	-	-	-



10. Stability and Reactivity

Reactivity

Chemical stabilityStable under normal conditions.Possibility of Hazardous ReactionsNone under normal processing.Conditions to avoidKeep away from sources of heat (e.g. hot surfaces), sparks and open flames.incompatible materialsAcids. Strong oxidizing agents.Hazardous decomposition productsThermal decomposition can lead to release of toxic/corrosive gases and vapors.

Stable under normal conditions

11. Toxicological Information

Information on likely routes of exposure

Inhalation	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Eye Contact	Contact with eyes may cause irritation. Particulates may cause irritation due to mechanical abrasion. May cause eye irritation with susceptible persons.
Skin contact	Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. Prolonged contact may cause redness and irritation. Prolonged skin contact may defat the skin and produce dermatitis. May cause sensitization by skin contact.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Ingestion may cause irritation to mucous membranes.

Chemical name	Oral LD50	dermal LD50	Inhalation LC50
Nickel	>9000 mg/kg bw	Data waiving - Other Justification	NOAEC >=10.2 mgL air
Chromium	LD50 >5000 mg/kg bw	Data waiving - Study Scientifically Uniustified	LC50 >5.41 mg/L air (analytical)
			A soutable Mars Tax da
Silicon Metal	LD50 >3160 mg/kg bw	LD50 >5000 mg/kg bw	Acutely Non Toxic
Iron	= 984 mg/kg (Rat)	-	-
Boron	650 mg/kg (Rat)	Not Listed in C&L Inventory	Not Listed in C&L Inventory
Molybdenum	LD50 >2000 mg/kg bw	Not Classified	LC50 >3.92 mg/L air
Carbon	> 10000 mg/kg (Rat)	-	-

Information on toxicological effects

Chemical name	US ACGIH - Critical effects
Nickel	dermatitis; pneumoconiosis
Chromium	skin and upper respiratory tract irritation
Copper	metal fume fever (fume)

Delayed and immediate effects as well as chronic effects from short and long-term exposure

	4000	14.50	NTD (Netley al Tablette	00114		
		to humans (Group I), probato humans (Group 2B).	ably carcinogenic to huma	ans (Group 2A) or possibly		
Carcinogenicity		This product contains one or more substances which are classified by IARC as				
MUTAGENIC EFFECTS	None known	None known.				
Sensitization	May cause s	May cause sensitization of susceptible persons.				
Irritation	Repeated ex	posure may cause skin dry	ness or cracking.			

Program) Nickel A5 - Not Suspected as a Nickel Compounds: Group 1 Reasonably Anticipated To Not List	HA
Nickel A5 - Not Suspected as a Nickel Compounds: Group 1 Reasonably Anticipated To Not Lie	
	isted
Human Carcinogen - Known Human Carcinogen Be A Human Carcinogen	



		1				
		 Nickel, Metalic & Alloy: 				
		Group 2B - Possible Human				
		Carcinogen				
Chromium A	4 - Not Classifiable as a	Group 3 - Not Classified as a	Long-Term Exposure	Not Listed		
	Human Carcinogen	Human Carcinogen	Studies for Which Technical			
			Reports Were Not Prepared			
			17			
Chemical name	Chile	Argentina	Venezula	Peru		
	A1 - Confirmed Human	A5 - Not Suspected as a	A5 - Not an Alleged	A1 - Confirmed Human		
	Carcinogen	human carcinogen	Carcinogen in Humans	Carcinogen		
Chromium A	4 - Not Classifiable as a	A4 - Not classifiable as a	A4 - Not Classified as a	Carcinogen		
				-		
	Human Carcinogen	human carcinogen	Carcinogen in Humans			
Developmental toxicity	None known					
Chronic toxicity	symptoms. L face, emotion to fall in walk allergic react prolonged sk	anguor, sleepiness and we hal disturbances such as u ing and findings in more ac ions in very susceptible pe in contact may cause skin	c effects. CNS and psychia eakness in legs. A stolid ma ncontrollable laughter and dvanced cases. Repeated ersons. Avoid repeated exp irritation and/or dermatitis inged exposure may cause	asklike appearance of spastic gait with tendency contact may cause osure. Repeated or and sensitization of		
Target organ effects	blood, Eyes,	blood, Eyes, Jaw, kidney, liver, Lungs, Nasal Cavities, respiratory system, Skin, Teeth.				
Neurological effects	excessive ex system dama	Repeated or prolonged exposure may cause central nervous system damage. Prolonged or excessive exposure to manganese in dust or fume may cause irreversible central nervous system damage (Manganism). Symptoms resemble Parkinson's disease and include tremors, impaired speech, mask like face and impaired movement.				
Iumerical measures of toxicity No data available The following values are .						
calculated based on ch of the GHS document						
ATEmix (oral)	732 mg/kg					
ATEmix (dermal)	5 mg/kg					
ATEmix (inhalation-gas						
ATEMIX (Inhalation-gas	5) 10 mg/i					
	12.	Ecological Informat	ion			
12.1. Ecotoxicity	4.600000000 aquatic envir		nsists of components(s) of	unknown hazards to the		
12.2 Persistence and degra	udability Product/Sub	stance is inorganic. not app	olicable.			
12.3 Bioaccumulative poter	ntial No information	on available.				
12.5 Results of PBT and vP assessment	VB The component vPvB vPvB	The components in this formulation do not meet the $\ $ criteria for classification as PBT or vPvB				
12.6 Other adverse effects						
	13.	Disposal Considerat	ions			

Waste treatment methods	Should not be released into the environment.
Waste from residues/unused	Reuse or recycle.



products

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

California Waste Status

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Nickel	Toxic
	Ignitable
Chromium	Toxic
	Corrosive
	Ignitable
Molybdenum	Ignitable
Copper	Toxic

14. Transport Information

DOT	Not regulated		
Chemical name	U.S DOT Reportable Quantities	DOT Marine Pollutant	DOT Severe Marine pollutant
Nickel	100 lbs RQ (The RQ for these hazardous substances is limited to those pieces of the metal having a diameter smaller than 100 μ m (0.004 inches).); 45.4 kg RQ (The RQ for these hazardous substances is limited to those pieces of the metal having a diameter smaller than 100 μ m (0.004 inches).)	-	-
Chromium	5000 lbs RQ (The RQ for these hazardous substances is limited to those pieces of the metal having a diameter smaller than 100 μ m (0.004 inches).); 2270 kg RQ (The RQ for these hazardous substances is limited to those pieces of the metal having a diameter smaller than 100 μ m (0.004 inches).)	-	-
Copper	5000 lbs RQ (The RQ for these hazardous substances is limited to those pieces of the metal having a diameter smaller than 100 μ m (0.004 inches).); 2270 kg RQ (The RQ for these hazardous substances is limited to those pieces of the metal having a diameter smaller than 100 μ m (0.004 inches).)	-	DOT regulated severe marine pollutant (powder)

TDG

Not regulated

MEX Not regulated

IMO / IMDG	Not regulated	
Chemical name		IMO/IMDG - Marine Pollutants
Copper		IMDG regulated marine pollutant (Listed in the index, listed under Copper metal powder)

ICAO / IATA-DGR

Not regulated

15. Regulatory Information

Chemical name	TSCA
Nickel	Present
Chromium	Present
Silicon Metal	Present



Iron	Present
Boron	Present
Molybdenum	Present
Copper	Present
Carbon	Present
Chemical name	Bolivia - hazardous substances regulated under Bolivia's Environmental Regulations
	for the Industrial Manufacturing Sector
Nickel	Present

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

U.S. Federal Regulations

Chemical name	CAS-No	weight-%	SARA 313 - Threshold Values %
Nickel	7440-02-0	> 50	-
Chromium	7440-47-3	10 - 25	Present
Silicon Metal	7440-21-3	3 - 5	-
Iron	7439-89-6	3 - 5	-
Boron	7440-42-8	3 - 5	-
Molybdenum	7439-98-7	2.5 - 3	-
Copper	7440-50-8	2.5 - 3	-
Carbon	7440-44-0	0.1 - 1	-

SARA 311/312 Hazard Categories

Acute health hazard	yes
Chronic Health Hazard	yes
Fire Hazard	no
Sudden release of pressure hazard	no
Reactive Hazard	no

Clean Water Act

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Nickel	Not Applicable	Present	Present	Not Applicable
Chromium	Not Applicable	Present	Present	Not Applicable
Copper	Not Listed	Present	Present	Not Listed

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances	RQ
		RQs	
Nickel	100 lb final RQ (no reporting of	-	100 lb final RQ (no reporting of
	releases of this hazardous		releases of this hazardous
	substance is required if the diameter		substance is required if the diameter
	of the pieces of the solid metal		of the pieces of the solid metal
	released is >100 µm); 45.4 kg final		released is >100 µm); 45.4 kg final
	RQ (no reporting of releases of this		RQ (no reporting of releases of this
	hazardous substance is required if		hazardous substance is required if
	the diameter of the pieces of the		the diameter of the pieces of the
	solid metal released is >100 µm)		solid metal released is >100 µm)
Chromium	5000 lb final RQ (no reporting of	-	5000 lb final RQ (no reporting of
	releases of this hazardous		releases of this hazardous
	substance is required if the diameter		substance is required if the diameter
	of the pieces of the solid metal		of the pieces of the solid metal
	released is >100 µm); 2270 kg final		released is >100 µm); 2270 kg final
	RQ (no reporting of releases of this		RQ (no reporting of releases of this
	hazardous substance is required if		hazardous substance is required if



	the diameter of the pieces of the	the diameter of the pieces of the
	solid metal released is >100 μ m)	solid metal released is >100 μm)
Copper	5000 lb final RQ (no reporting of	- 5000 lb final RQ (no reporting of
	releases of this hazardous	releases of this hazardous
	substance is required if the diameter	substance is required if the diameter
	of the pieces of the solid metal	of the pieces of the solid metal
	released is >100 μm); 2270 kg final	released is >100 µm); 2270 kg final
	RQ (no reporting of releases of this	RQ (no reporting of releases of this
	hazardous substance is required if	hazardous substance is required if
	the diameter of the pieces of the	the diameter of the pieces of the
	solid metal released is >100 µm)	solid metal released is >100 μm)

U.S. State Regulations

California Proposition 65	Dosition 65 This product contains the following Proposition 65 chemicals:			
Chemical name	California - Proposition 65 California - Proposition 65		•	
	- Carcinogens List	- Developmental Toxicity	- Reproductive Toxicity	and Extremely Hazardous Carcinogenic Wastes
Nickel	carcinogen, initial date 10/1/89 (metallic)	-	-	-

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Nickel	sn 1341 (dust and fume)	Carcinogen; Extraordinarily	Environmental hazard; Special
		hazardous	hazardous substance Present
Chromium	sn 0432	Carcinogen; Extraordinarily	Environmental hazard; Special
		hazardous	hazardous substance
			Present
Silicon Metal	sn 3125 (powder)	Present (dust, exempt when	Present
		encapsulated or if particulates are	
		not present and cannot be	
		substantially generated through use	
		of the product)	
Boron	sn 3201	Not Listed	Not Listed
Molybdenum	sn 1309	Present	Present
Copper	sn 0528	Present	Environmental hazard (dust and
			fume)
			Present (dust and fume)

CANADA

WHMIS Statement

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR

Chemical name	WHMIS Classifications of Components	
Nickel	D2A, D2B; B6, D2A (Raney)	
Chromium	Uncontrolled product according to WHMIS classification criteria	
Silicon Metal	B4	
Iron	Uncontrolled product according to WHMIS classification criteria	
Molybdenum	Uncontrolled product according to WHMIS classification criteria	
Copper	Uncontrolled product according to WHMIS classification criteria	
Carbon	Uncontrolled product according to WHMIS classification criteria	

16. Other Information

Global Automotive Declarable Substance List Classifications

Chemical name	Global Automotive Declarable Substance List Classifications	Global Automotive Declarable Substance List Thresholds
Nickel	Declarable Substance (FI)	0.1 %
Copper	Declarable Substance (FI)	0.1 %



NFPA	Health hazard 2	Flammability 0	Instability 0	Physical and Chemical Hazards -
HMIS	Health hazard 2	Flammability 0	Physical hazards 0	Personal precautions -
Issuing Date	2015-09-12			
Revision Date	2015-12-14			
Revision Note	No information available			

Disclaimer

Kennametal urges each customer or recipient of this SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific SDSs, we are not and cannot be responsible for SDS's obtained from any source other than ourselves. If you have obtained an SDS from another source or if you are not sure that the SDS you have is current, please contact us for the most current version.

End of Safety Data Sheet