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SHEET, PLATE & FILM EQUIPMENT

苏州金纬机械制造有限公司
SUZHOU JWELL MACHINERY CO., LTD.

SUZHOU JWELL MACHINERY

— 专注塑料片、板和薄膜挤出装备制造和技术服务
Focus on plastic sheet, plate & film extrusion equipment manufacture and technical services

苏州金纬机械制造有限公司是上海金纬公司的又一重要发展战略中心，其坐落于苏州市太仓城厢工业园，是一家致力于塑料挤出成型设备的研发、制造的高科技厂家。厂区占地面积300余亩，公司拥有职工1000余人，其中技术管理人员280多名；公司拥有一支高素质的研发队伍和经验丰富的机械、电气调试工程师团队，以及先进的机械加工基地和规范的装配车间。每年生产1000多(台)套高档的塑料挤出生产线。公司本着“用心持久、拼搏创新”的企业精神，不断探求挤出新领域的开拓。热烈欢迎国内外新老客户莅临我司参观、指导、合作、我们愿为您提供强有力的支持。



公司产品已遍布全国各地，并出口到俄罗斯、印度、韩国、印尼、中东、非洲和南美洲、西班牙、意大利等100多个国家和地区，深受客户好评。

“品质卓越 完美如一”

是金纬公司的质量方针，是全体员工努力的方向。

“诚实待人”

是我们铸就“百年金纬”的核心理念。

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Suzhou JWELL Machinery Co.,Ltd. is another development strategy center of Shanghai JWELL Machinery Co.,Ltd. Locating at Chengxiang Industrial town Taicang city, a high-tech manufacturer specializing in research and development of plastic extrusion equipment. The factory area is of 300 acres, more than 1000 staff and 280 technical and management employees; We have a high qualified R&D and experienced mechanical and electrical engineer team as well as advanced processing foundation and normative assembly shop. We supply more than 1000 slap-up (sets) lines annually. Our enterprise spirit is "Attentive, Enduring, Quick and Orderly", keeping on exploring of new extrusion field. Mostly welcome new and old customers to visit us for investigation, guidance and cooperation. We are happy to offer powerful support for you!

Our customers are all over China, and we have customers in Russia, India, Korea, Indonesia, Middle East, South America, Spain, Italy and other countries and areas. Our machines are well accepted by our customers.

"Excellent Quality, Perfect All" is Jwell's quality policy, and all staff's working direction.

"Be honest" is the core idea for us to contribute

"Century JWELL"

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宽幅PE防水卷材/土工膜生产线

PE Extra-width Geomembrane/Waterproof Roll Extrusion Line

产品适用： 工业与民用建筑的屋面防水，包括种植屋面、平屋面、坡屋面、建筑物地下防水：包括水库、堤坝、水池防水、隧道、粮库、人防工程、垃圾掩埋场、人工湖防水等。

Application: For waterproofing usage in industrial & civil buildings including the green roof, flat roof and the sloping roof. Under-ground waterproof: reservoir, dam, pool. waterproof usage in tunnel, grain depot, artificial engineering, landfill, Artificial lake.

主要技术参数/Main technical specification

原料/Material	PE	PE
厚度/Width	1-3mm	1-3mm
宽度范围/Product width range	1000-4000mm	4000-8500mm

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.



复合型高分子防水卷材生产线

High Polymer Composite Waterproof Roll Extrusion Line

适合多种物料的生产，包括PVC、TPO、PE等防水卷材；适合多种产品结构形式的防水卷材，包括：

均质卷材（代号H）：不采用内增强材料或背衬材料的防水卷材；

带纤维背衬卷材（代号L）：用织物如聚酯无纺布等复合在卷材下表面的防水卷材；

内增强卷材（代号P）：用聚酯网格布在卷材中间增强的防水卷材；

内增强卷材（代号G）：用玻纤网格布在卷材中间增强的防水卷材；

Used for different kinds of plastic material, such as PVC, TPO, PE etc. Being able to produce below sheets:

Plastic roll sheet (model: H): without coating with inner reinforced material or outer material.

Roll sheet with outer fiber (Model: L): coating with fiber or non-woven fabric.

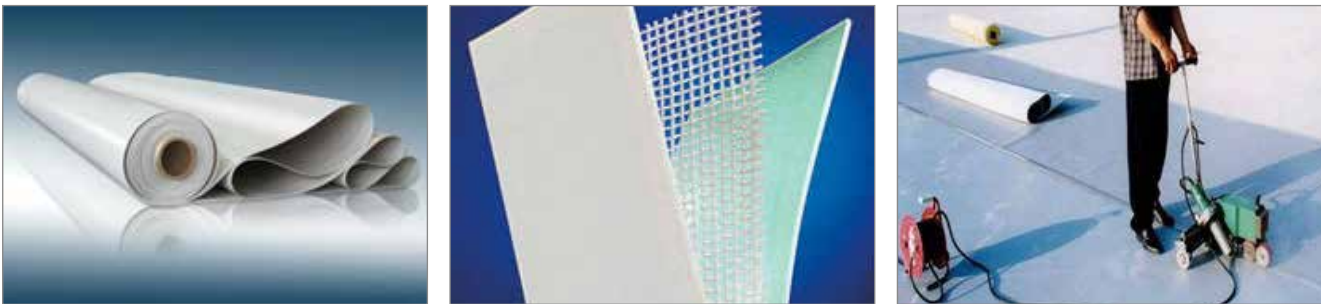
Inner reinforced roll sheet (Model: P): Inner layer coats with polyester mesh.

Inner reinforced roll sheet (Model: G): Inner layer coats with glass fiber.

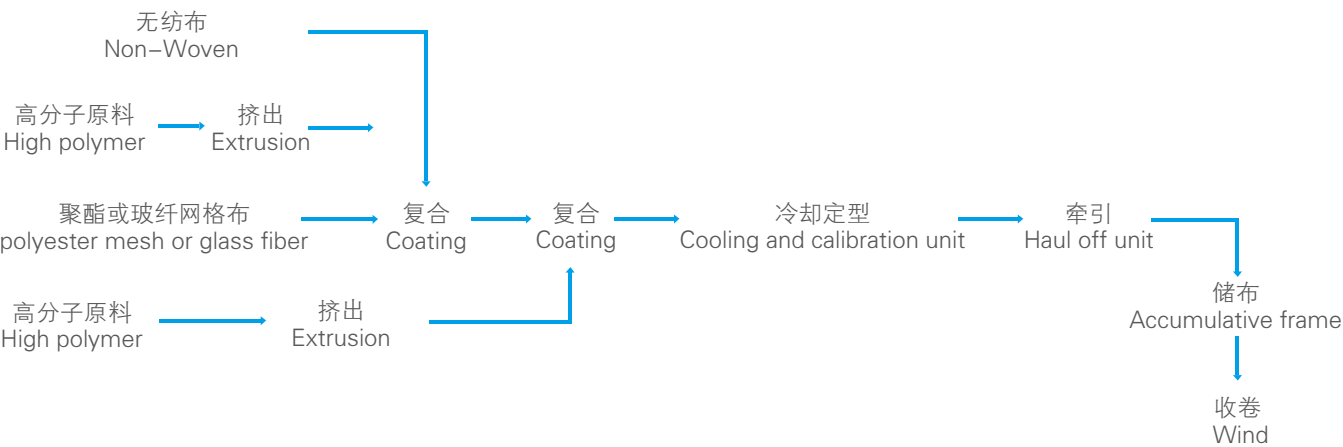
主要技术参数 Main technical specification

机型 Model	SJZ92/188-SJZ80/156	SJP130/36-SJZ92/188	JWS150-JWS120
制品宽度 Products width	1200-2000mm	2000mm	2000mm
制品厚度 Products thickness	0.5-3.0mm	0.5-3.0mm	1-2mm
设计挤出产量 Capacity	800-900kg/h	1200-1300kg/h	1000-1100kg/h

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.



工艺流程 Processing diagram:



PVC地板革生产线
PVC Floor Leather Extrusion Line



主要用于生产PVC地板革类产品。PVC地板革具有耐磨、耐腐、防滑、防渗、阻燃的性能，广泛用于机车、宾馆、酒店、娱乐厅、展馆、家庭。

可以根据客户的要求，配置不同的设备组件，用于生产单层、多层复合产品；也可增加放卷装置，生产内增强产品或表面复合无纺布、PVC装饰膜等的产品。

Mainly used for producing the sort of PVC Floor leather rolls. PVC Floor leather has the performance of anti-friction,corrosion resistance, skidproof, impermeable and inflaming retarding, and is widely used on auto, hotel, amusement place, exhibition hall,house,etc.

The structure of this production line is simple, and convenient to operation .According to customers' requirement ,equipped with different components,used for producing single layer,multi-layer composite production and also can be equipped with unreeling unit,used for producing inner strengthen production or surface compound non-woven fabrics and PVC decoration film, etc.



主要技术参数 Main technical specification

型号 Type	双层 Double layers	三层 Three layers
制品宽度 Products width	1500-2000mm	2000-3000mm
挤出机规格 Extruder specification	SJZ65/132 - SJZ80/156	SJZ65/132 - SJZ80/156 - SJZ65/132
最大挤出量 Max output capacity	500-550kg/h	600-750kg/h
主电机功率 Main motor power	37kw/55kw	37kw/55kw/37kw

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PET/PLA单层及多层共挤片材生产线

PET/PLA Single Layer and Multi-layer Sheet Extrusion Line

PLA、APET、PETG、CPET单层及多层共挤片材生产线

是目前国内技术先进、工艺成熟、设备稳定的片材生产线之一，与国内同类设备相比，综合效能高30%以上，此生产线同时也可用于生产PLA、APET、PETG、CPET等片材制品。

PLA, APET, PETG, CPET single-layer or multi-layer sheet extrusion machine

It's one of the most advanced production lines with matured technology and stability in China. Compared with other same kind equipment, it's over 30% higher in overall efficiency. This line is suitable for PLA,APET,PETG,CPET as well.

PETG片材/PETG sheet

PETG俗称低温PET，产品具有高光泽、高透明、有优良的阻隔性、自粘性的新型环保包装材料。可用于胶水粘合、高周波加工。

PETG is called low temperature PET, it's a new environment-friendly packing material with features such as high luster, good transparency, excellent barrier property, self-adhesion, which is used for glue bonding and high-frequency processing.



CPET片材 CPET sheet

CPET是一种改性PET，具有耐高温的特性，通常用于微波炉烤盘等。

CPET is a kind of modified PET, with good resistance to high temperature, It is usually used for package in microwave oven.

PET立体光栅片 PET stereoscopic optical grating sheet

广泛适用于化妆品、药品、烟酒包装及一般商品等三维防伪外包装以及文具、挂件、宣传广告、海报、各式卡片、吊卡等领域。

It can be used as top grade package for cosmetics, medicine, tobacco & alcohol and common goods such as stationery, advertisements, posters and all kinds of cards.

PLA片材 PLA sheet

聚乳酸PLA是可降解树脂，可用于水果、蔬菜、鸡蛋、熟食和烘烤食品的硬包装,也可用于三明治、饼干和鲜花等商品的包装。

PLA is a kind of line shape Aliphatic Polyesters. PLA can be used in rigid package of fruits, vegetables, eggs, cooked food and roast food, also can be used for packaging of sandwich, biscuit and some other packages like fresh flower.



主要技术参数 Main technical parameters

机型 Model	共挤线 Multi layer	单层线 Single layer	高效Highly-efficient
挤出机规格Extruder specification	JW120/65-1000	JW120-1000	JW150-1500
制品厚度 Thickness of the product	0.20-1.5mm	0.2-1.5mm	0.2-1.5mm
主电机功率 Main motor power	110kw/45kw	110kw	160kw
最大挤出产量 Max extrusion capacity	500kg/h	450kg/h	800kg/h

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

双螺杆免干燥节能型PET/PLA片材生产线

Twin Screw Energy Saving Type PET/PLA Sheet Line

苏州金纬推出的双螺杆免干燥排气型PET片材生产线具有低能耗、工艺简单，设备使用维护方便的特点。其特有的螺杆组合结构有效的减少了PET树脂的粘度降，对称式薄壁型辊筒提高了冷却效率同时提升了产能和片材品质，多组分喂料装置可合理的控制新料、回料、色母等的比例，所生产的片材可用于吸塑印刷包装等领域。

Suzhou JWELL develops the parallel twin screw extrusion line for PET sheet, this line equipped with degassing system, and no need drying and crystallizing unit. The extrusion line has the properties of low energy consumption, simple production process and easy maintenance. The segmented screw structure can reduce the viscosity loss of PET resin, the symmetrical and thin-wall calender roller highten the cooling effect and improve the capacity and sheet quality. Multi components dosing feeder can control the percentage of virgin material, recycling material and master batch precisely, the sheet is widely used for thermoforming packaging industry.



主要技术参数 Main technical parameter

机型 Model	挤出机规格 Extruder model	制品厚度 Products thickness(mm)	主电机功率 Main motor power(kw)	最大挤出产量 Max extrusion Capacity(kg/h)
单层线 Single layer	JW75/40-1000	0.15-1.5	132	400-500
高速单层线 High-speed single layer	JW75/42-1000	0.15-1.5	160	500-600
共挤线 Multi layer	JW75&52/40-1000	0.15-1.5	132/15	500-600
高效共挤线 Highly-efficient	JW95&65/44-1500	0.15-1.5	250/75	800-1000

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.



PP/PS单层及多层共挤片材生产线

PET/PLA Single Layer and Multi-Layer Sheet Extrusion Line

PP/PS片材生产线 PP/PS sheet extrusion line

PP/PS片材生产线是上海金纬提供的众多设备中属于较简单且标准的机器，该生产线具有产量高、塑化好，操作方便且设备运行稳定的优点。

PP/PS sheet extrusion line is one kind of simple and standard machine among the sheet lines provided by Shanghai JWELL, this line has the advantages of high capacity, good plasticization, easy operation and stable running.

PP/PS吸塑片材、PP文具片 PP/PS thermoforming sheet、PP stationery sheet

PP/PS单层片材、PP/PS共挤双色片材，PP双面高透明片材等用于吸塑包装行业的片材。PP透明片材、磨砂片材（粗砂、细砂）、双色片材等用于文具包装行业的片材。

PP/PS single-layer, co-extrusion two-color, double-side transparent sheets are used in thermoforming and packing industry. PP transparent sheet, dull polish sheet (coarse and fine), two-color sheet and some other sheets are used in stationery industry.



PP发泡片材 PP foaming sheet

PP发泡片材主要文具领域的文件夹等，包装领域的隔板等，以及汽车内饰领域的遮光板、隔音板、行李架、内装饰件、盖子、箱体等。

PP foaming sheet is mainly used for folder of stationery industry and separation plate of packaging field, also is used for producing visor, acoustic panel, luggage rack, interior decoration parts, cover, and box etc. in car interior decoration industry.

PS导电片 PS electricity conductive sheet

主要应用于半导体电子电脑通讯等产品，特别应用于要求无尘、无静电、放电防护及遮蔽电磁波/无线电频率干扰之配件或设备的包装。

Mainly used for packing of semi-conductive electric components, computer products which require no dust, not static electricity, no radio frequency or facilities.



主要技术参数 Main technical specification

机型 Model	JW150/120/90-1800	JW150/60-1200	JW130/60-1000	JW120-1000	JW100-800
片材宽度 Width	1500mm	1000mm	900mm	800mm	600mm
片材厚度 Thickness	0.3-2mm	0.3-2mm	0.3-2mm	0.2-2mm	0.1-0.8mm
生产能力 Capacity	800-1000kg/h	800kg/h	550-600kg/h	350-400kg/h	200-250kg/h
设计线速度 Designed line speed	60m/min	40m/min	30m/min	25m/min	20m/min
辊筒直径 Calendar diameter	Ø900mm	Ø700mm	Ø600mm	Ø500mm	Ø400mm

备注：以上规格参数如有变更，恕不另行通知。Note: The specifications are subject to change without prior notice.

PP、EVA、EVOH、PS、PE多层共挤阻隔片材生产线

PP, EVA, EVOH, PS and PE Multi-Layer Sheet Co-Extrusion Line

PP、EVA、EVOH、PS、PE多层共挤阻隔片材生产线

由于市场对产品越来越苛刻的要求，上海金纬开发了先进的五层对称和七层非对称分配技术，使该设备生产出的产品获得了更优异的阻隔性能。

PP, EVA, EVOH, PS and PE multi-layer sheet co-extrusion line

To meet market's high request on products, Shanghai JWELL develops advanced technology of five layer symmetrical distribution and seven layer asymmetrical distribution, which makes the sheets having better barrier performance.

PP/EVA/EVOH/EVA/PP五层或七层共挤复合高阻隔保鲜包装片材

是具有良好的阻气性、阻湿性，是气体阻隔性能良好的一种塑料包装材料。主要应用于果冻包装，高档肉食品、快餐米饭等食品包装，药品、化妆品等包装。

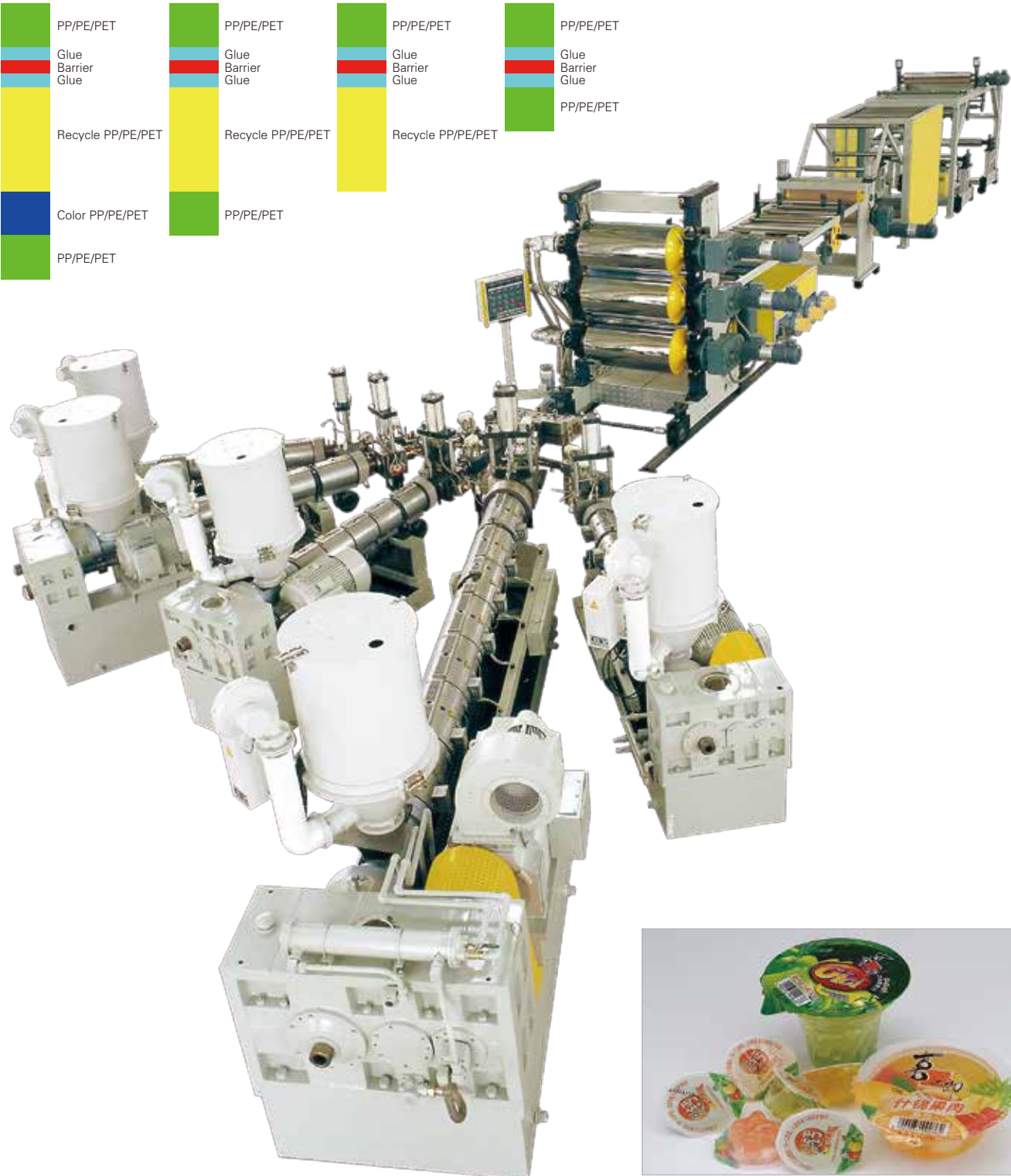
PP/EVA/EVOH/EVA/PP five or seven multi-layer co-extrusion high barrier fresh keeping sheet

has the excellent anti-oxygen and anti-humidity features. It is one of the best barrier packing materials. Mainly used for Jelly packing, meat packing, snack food packing, medicine and cosmetic packing and so on.

主要技术参数 Main technical specification

机型 Model	JW100/45/45-1000	JW120/45/30/65-1200	JW150/45/45-1500
适用原料 Suitable material	PP、PE、PET、PS		
片材宽度 Width	800mm	1000mm	1200mm
片材厚度 Thickness	0.5-2mm	0.5-2mm	0.5-2mm
生产能力 Capacity	300kg/h	400kg/h	650kg/h
设计线速度 Designed line speed	15m/min	20m/min	30m/min
辊筒直径 Calendar diameter	Ø400mm	Ø500mm	Ø600mm

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.



PP聚丙烯石粉环保片材生产线

PP and Calcium Powder Environmental Protection Sheet Extrusion Line

PP+ 石粉环保片材生产线

金纬机械研制开发的PP+石粉环保片材生产线，采用三台挤出机三层或四层共挤法，选用金纬新设计的PP+石粉专用排气式螺杆结构，PLC电脑控制和自动测厚仪跟踪检测，从而有效利用石粉比例，在降低片材原料成本的基础上，又确保片材的综合物理性能和后续可加工性能，使生产线产能指数达到良好状态，是目前国内先进的片材机组之一。

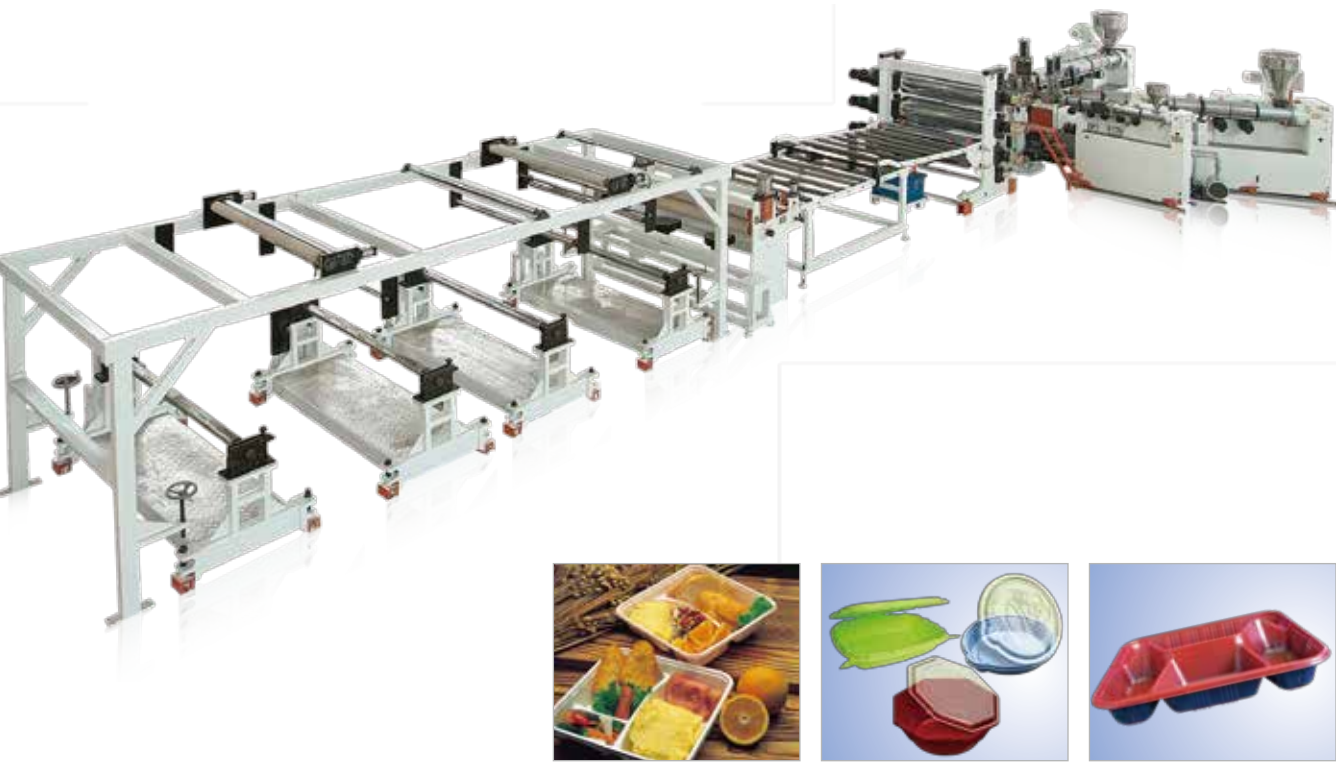
PP+CaCo3 environmentally-friendly sheet extrusion line

It developed by Jwell company uses the three extruders for 3 or 4 layers co-extrusion. This line adopts the Jwell latest designed PP+CaCo3 vented screw and the PLC computer controlling deviceand automatically thickness detection device so that the machine can maximize the percentage of the CaCo3 in the sheetproduction to reduce the cost of the sheet and the sheet produced can gain the good physical properties and further processing abilities. It is the most advanced sheet machine in China.

主要技术参数 Main technical parameters

机型 Model	JW-120/100/45-1500
分层形式 Layer structure	A/B/C/A
制品宽度 Products width	1320mm
制品厚度 Products thickness	0.3-1mm
最大挤出产量 Designed capacity	800Kg/h

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.



PVC透明硬片/PVC装饰片生产线

PVC Transparent Sheet and Rigid Sheet Extrusion Line

PVC挤出透明硬片生产线

PVC挤出透明片材具有阻燃自熄、质优价廉、透明度高、表面光泽好、晶点少、水纹小、耐冲击性强且易于成型等特点，广泛应用于各类工具、玩具、电子、食品、医药、服装等行业的吸塑、折盒、包装等。

PVC transparent rigid sheet extrusion line

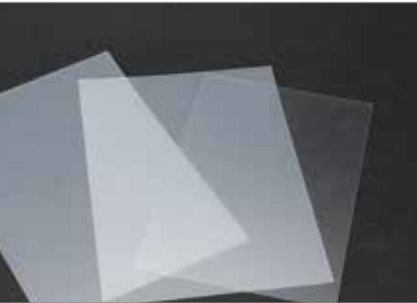
PVC transparent sheet have many advantages of fire-resistance, high quality, low cost, high transparent, good surface, no spot,less water wave, high strike resistance, easy to mould and etc. It is applied to different kinds of packing ,vacuuming and case, such as tools, toys, electronic, food, medicine and clothes.

PVC装饰片生产线

PVC装饰片主要用于酒店、餐馆、办公室、厨房灯地方的内外墙装饰。

PVC decoration plate line:

Product application: For decoration in hotel,restaurant,office,inner wall of villa,kitchen,toilet and it can be used or outside wall decoration,ceiling,table cloth,flooring and etc.



主要技术参数 Main technical parameter

机型 Model	挤出机规格 Extruder model	制品宽度 Products width(mm)	制品厚度 Products thickness(mm)	主电机功率 Main motor power(kw)	设计挤出产量 Designed extrusion output(kg/h)
SJZ80/156-1500	SJZ80/156	1220	0.2-3.0	75	350
SJZ92/188-2200	SJZ92/188	2000	1.0-3.0	110	550

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.



PC、PMMA光学片材生产线

PC PMMA Optic Sheet Extrusion Line

PC/PMMA光学片材生产线为了满足市场的需要，苏州金纬凭借先进的工艺技术及装备向用户提供了光学级片材生产线。根据原料的流变性设计的专用螺杆和精密的计量泵系统和模具保证了熔体的均匀稳定和片材优异的光学性能；精密的压光系统给片材的机械物理性能提供了保障。产品主要应用于汽车工业；电子、电器工业的薄膜开关；电脑、手机、商务通的液晶显示屏；太阳镜、太阳帽、镀膜、防护面罩；特种印刷；医药包装等领域。

PC/PMMA Optical Sheet Extrusion Line To meet the demands of market, Suzhou JWELL supply customer PC PMMA optical sheet extrusion lines with advanced technology, the screws are specially designed according to the rheological property of raw material, precise melt pump system and T-die, which makes the extrusion melt is even and stable and the sheet has excellent optical performance. Precise calender system guarantees the mechanical & physical properties of sheets. It is mainly used in automotive industry, film switch of electronics, LCD for computer, mobile, sunglass, helmet, special printing, medicine packing and so on areas.



主要技术参数 Main technical parameter

机型 Model	挤出机规格 Extruder model	制品宽度 Products width(mm)	制品厚度 Products thickness(mm)	设计挤出产量 Capacity(kg/h)
JWS100-1300	JWS100/38	1000	0.125-1.2	250
JWS120-1500	JWS120/38	1200	0.175-2	450

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.



PC耐力板生产线、PC波浪板生产线

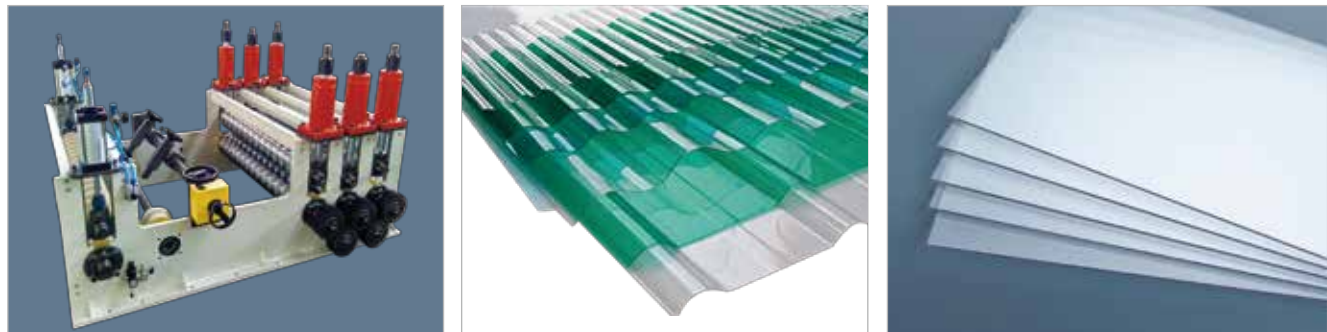
PC Sheet Extrusion Line、PC Corrugated Sheet Extrusion Line

PC耐力板
适用范围：园林、游艺场所奇异装饰及休息场所的廊亭；商业建筑的内外装饰用品，现代城市楼房的幕墙；航空透明集装箱、摩托车前风挡、飞机、火车、轮船、汽车、汽船、潜艇及玻璃军警盾牌；电话亭、广告路牌、灯箱广告展示展览的布置；高速公路及城市高架路隔音屏障。

PC solid sheet
Garden, the recreation place, decoration and the corridor pavilion; Internal and external ornaments in the commercial building, curtain wall of the modern urban building; transparent container of aviation, the windscreen before the motorcycle, the plane, the train, the steamer, the submarine, army and police’ s shield, the telephone booth, advertising signpost, the advertisement of the lamp houses, the expressway and overhead way of the city partition protective screen.

PC波浪板
PC波浪板以其优良的耐候性、抗冲击性。及高透光性等优良性能，广泛应用于仓库屋顶和简易建筑构造物的顶棚，如：运动馆、游泳池、滑雪场等内场通道、车站休息亭等等，具有广阔的市场前景。

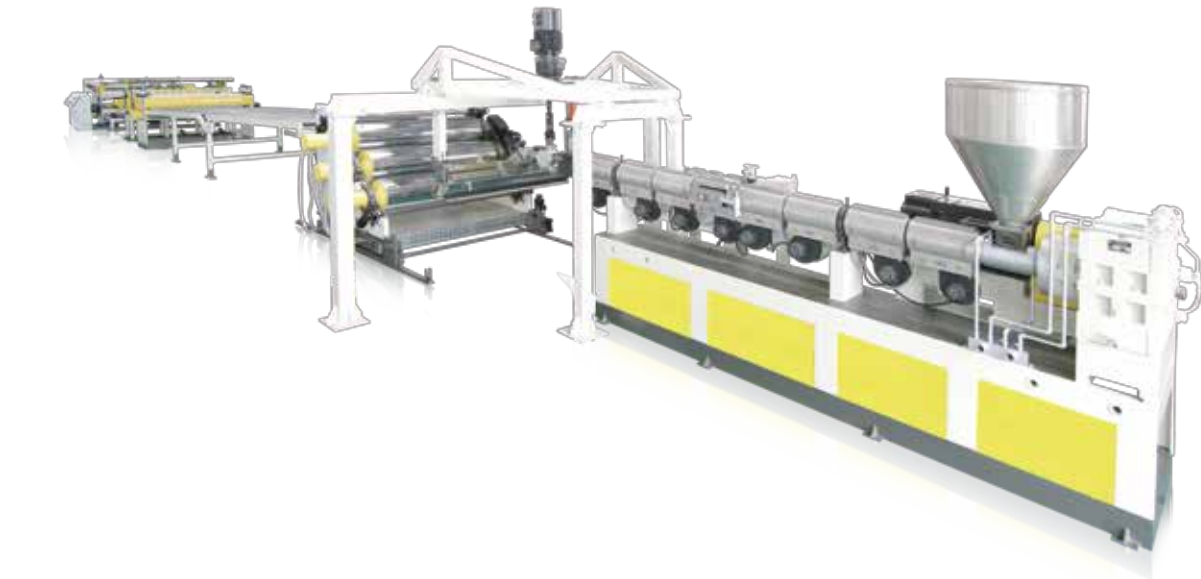
PC corrugated sheet
PC corrugated board has the merits of good weather resisting property, impact resistance, high light transmission. It is widely used in the roof for warehouses and easy constructions, such as stamming pools, skiing fields, station rest pavilions and so on.



主要技术参数 Main technical parameter

型号 Model	JW-130/38-2200	JW120/38-1400
适用原料 Material	PC	PC
制品宽度 Products Width	2100mm	1300mm
制品厚度 Products Thickness	2-10mm	1.5-10mm
挤出机规格 Extruder Specification	130/38; 45/30	120/38
最大挤出产量 Capacity (Max.)	550Kg/h	450Kg/h

备注：以上规格参数如有变更，恕不另行通知。Note: The specifications are subject to change without prior notice.



PMMA、GPPS、PET 板材生产线

PMMA, GPPS, PET Plate Extrusion Line

PMMA板材(亚克力板材/GPPS板材) PMMA board (Acrylic board/GPPS board)
产品分类：普通PMMA板材主要用于广告、装饰、装潢、工艺制品、标本标牌等；电镀板用于真空电镀塑料镜片；照明类导光板用于超薄灯箱、LED平板显示灯和海报架等广告装饰方面；液晶类导光板用于电脑、电视等液晶显示组件。金纬提供的板材挤出生产线可用于加工PMMA或PC扩散板。
Application of product: common PMMA plate is mainly used in the field of advertisement, decoration, art ware, escutcheon and specimen etc; the electroplated plate is used for plastic mirror; Light panel is used for ultra light box, flat panel display lamp of LED, poster stand and advertising decoration etc. LCD panel can be used for the display of computer and television. JWELL'S plate extrusion line is suitable for producing the PMMA or PC diffusion plate.

PET厚板材生产线 PET thick plate extrusion line
适用于生产PET厚板材。采用普通APET原料及特殊改性PET原料加工，由于其性价比PC更优越，在许多领域逐渐代替PC耐力板，用于建筑、装饰、广告等。
PET thick plate is made from the normal APET material and special modified PET material, due to its lower cost when compared with the PC, it can gradually substitute PC plate in many fields, and it can be used in construction, decoration and advertisement and etc.



主要技术参数 Main technical parameter

机型 Model	JW-150/90-2700	JW120/45-1500	JW120-1500	JW130-2300
适用原料 Suitable material	PMMA、GPPS	PMMA、GPPS	APET	改性板材级PET
制品宽度 Products width	2500mm	1300mm	1220mm	2100mm
制品厚度 Products thickness	2-15mm	1-10mm	1-3mm	1.5-6mm
挤出机规格 Extruder model	JWS150/38; 90/35	JWS120/38; 45/30	JWS120/38	JWS130/38
最大挤出产量 Max extrusion capacity	700Kg/h	450Kg/h	400Kg/h	500Kg/h

备注：以上规格参数如有变更，恕不另行通知。Note: The specifications are subject to change without prior notice.



ABS、HIPS单层、多层板材生产线

ABS, HIPS Single/Multi-layer Plate Extrusion Line

ABS、HIPS/GPPS冰箱板 ABS、HIPS/GPPS Refrigerator board

主要用于冰箱冰柜门胆、内胆、抽屉、接水盘、饮水机等。
It has wide application in production of refrigerator door and inner gallbladder, drawers, water dispensers, etc.

ABS/PMMA复合洁具板 ABS/PMMA Sanitaryware plate

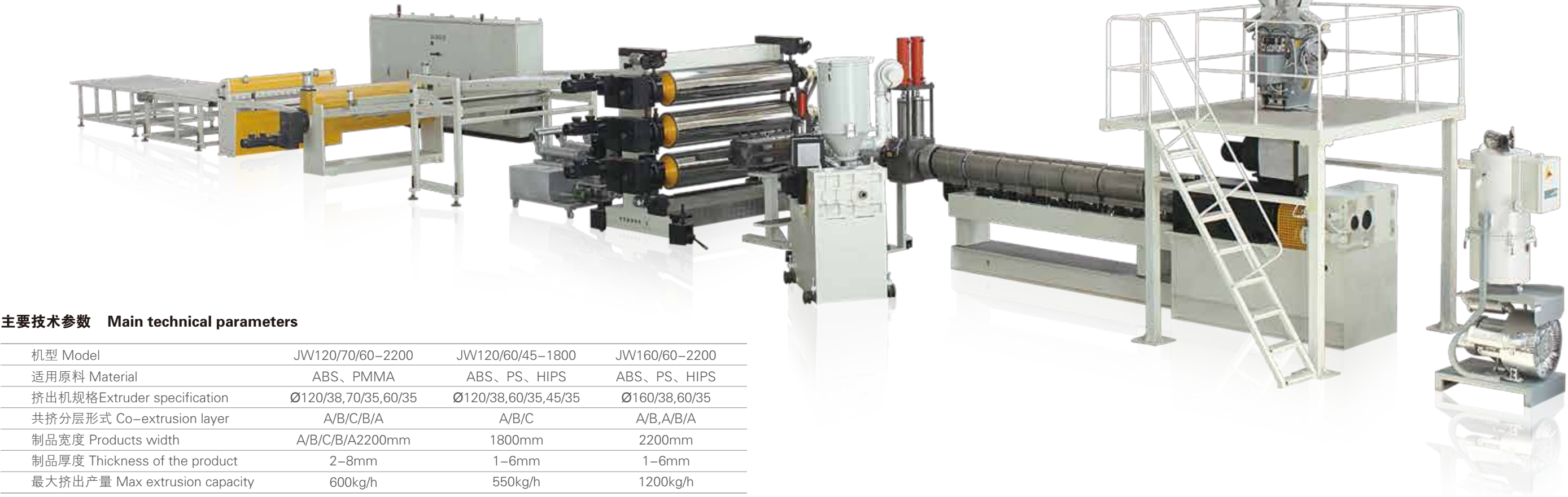
用于卫浴产品如：浴缸、淋浴房、蒸汽房、洗脸槽。
It is widely applied in the field of bath products, such as the bathtub, the shower cabinet, the vapor room, washing bowl, etc.

ABS/PC复合箱包板 ABS/PC Baggage plate

主要用于各种拉杆箱、行李箱、休闲包等箱包。
It is mainly applied in field of draw-bar boxes, luggage cases, recreation bags, etc.

ABS、ABS + PC合金料汽车板 ABS、ABS + PC Car plate

主要用途：汽车车顶、仪表板；座椅靠板、车门板、窗框；摩托车、沙滩车、代步车、高尔夫球车等外壳。
It is mainly used in to produce tops of cars and buses, instrument boards, backrest, car doors, window frames, shells of the motorcy-cles, golf vehicles, etc.



主要技术参数 Main technical parameters

机型 Model	JW120/70/60-2200	JW120/60/45-1800	JW160/60-2200
适用原料 Material	ABS、PMMA	ABS、PS、HIPS	ABS、PS、HIPS
挤出机规格 Extruder specification	Ø120/38,70/35,60/35	Ø120/38,60/35,45/35	Ø160/38,60/35
共挤分层形式 Co-extrusion layer	A/B/C/B/A	A/B/C	A/B,A/B/A
制品宽度 Products width	A/B/C/B/A2200mm	1800mm	2200mm
制品厚度 Thickness of the product	2-8mm	1-6mm	1-6mm
最大挤出产量 Max extrusion capacity	600kg/h	550kg/h	1200kg/h

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PP、PE、ABS、PVC厚板生产线

PP, PE, ABS, PVC Thick Plate Extrusion Line

PP厚板生产线 PP thick plate extrusion line

PP厚板，可广泛用于化学工业、食品行业、防腐行业、净化行业、环保设备生产行业。

PP thick plate, is an environmentally–friendly product and is widely applied in chemistry industry, food industry, anti–erosion industry, environmentally–friendly equipments industry, etc.

2000mm宽PP厚板生产线是金纬新开发的领先于同行的稳定的生产线。

PP thick plate extrusion line of 2000mm width is a newly developed line which is the most advanced and stable line compared with other competitors.

PE厚板生产线 PE thick plate extrusion line

聚乙烯（PE）板材广泛应用于化工、电力等工业上。HDPE板还可作为工程塑料应用在机械、化工等设备上，广泛用于制造冰球场墙板。

PE plate is widely applied in chemical and electric power industries. HDPE plate, known as engineering plastics, is used in mechanical and chemical equipments as well as ice hockey ring walls.

ABS厚板生产线 ABS thick plate extrusion line

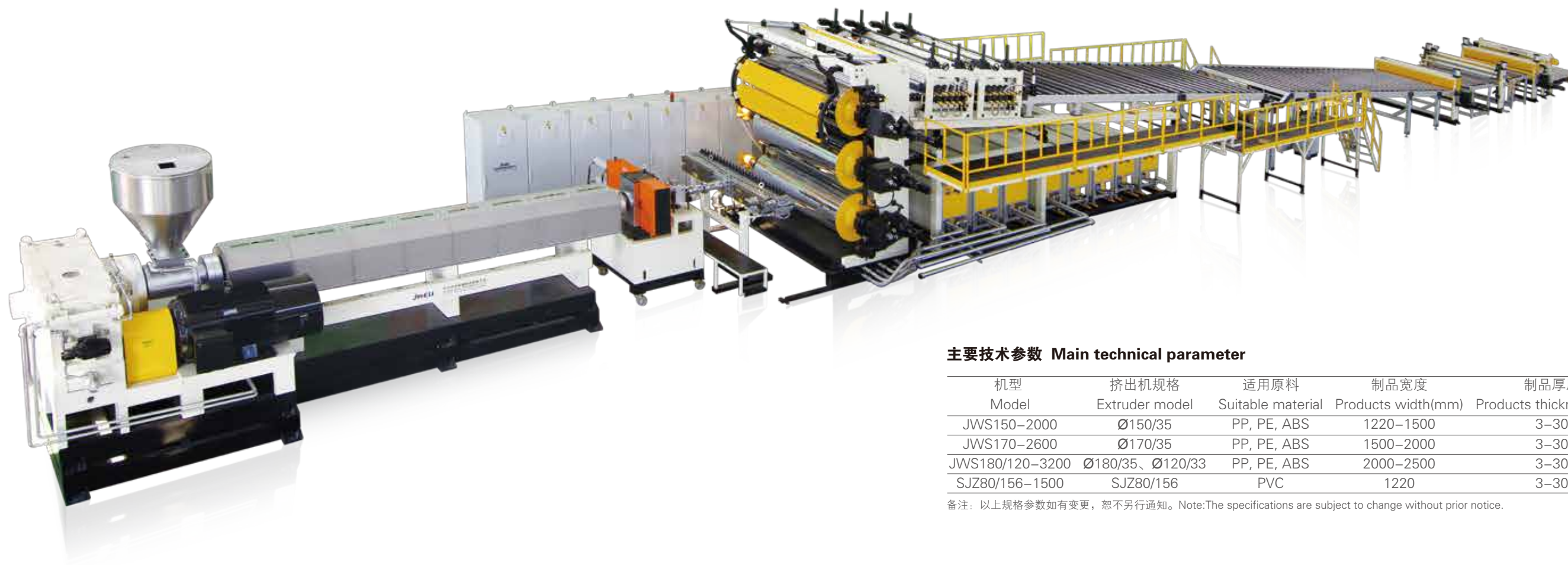
ABS厚板广泛应用于家电、电子、包装、医疗器械等领域。

ABS thick plate is widely used in the home appliance, electronics, packaging, medical appliance.

PVC厚板生产线 PVC thick plate extrusion line

硬质PVC厚板广泛用于化工、石油、电镀、水净化处理设备、环保设备、矿山、医药电子、通讯、防腐蚀容器、设备电气的护罩，灯箱，广告装潢等行业。

Rigid PVC thick plate is widely used in chemical industry, petrol, electroplating, water purifying equipments, environment–friendly equipments, lamp house and advertisements, etc.



主要技术参数 Main technical parameter

机型 Model	挤出机规格 Extruder model	适用原料 Suitable material	制品宽度 Products width(mm)	制品厚度 Products thickness(mm)	设计挤出产量 Capacity(kg/h)
JWS150–2000	Ø150/35	PP, PE, ABS	1220–1500	3–30	500
JWS170–2600	Ø170/35	PP, PE, ABS	1500–2000	3–30	700
JWS180/120–3200	Ø180/35、Ø120/33	PP, PE, ABS	2000–2500	3–30	1200
SJZ80/156–1500	SJZ80/156	PVC	1220	3–30	450

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC半结皮(木塑)发泡板、自由发泡板生产线

PVC Semi-Skinning(WPC) Foam Board, PVC Free Foam Board Line

PVC发泡板又称为雪弗板和安迪板，其化学成分是聚氯乙烯，所以也称为泡沫聚氯乙烯板。
PVC半结皮发泡生产工艺是结合自由发泡工艺和结皮发泡工艺研发的新型工艺，具有设备工装简洁、配方简便、工艺操作难度小等特点。

PVC foam board also named Snow board and Andy board, the chemical component is polyvinyl chloride, also can be named foam polyvinyl chloride board.
PVC Semi-Skinning foam manufacturing technique is combine free foam technique and semi-skinning foam to develop new technology, this equipment have advanced structure, simple formulation, easy operation etc. features.

PVC半结皮发泡板的特点/ The feature of PVC Semi-Skinning foam board

- 1.防水、阻燃、耐酸碱、防蛀、质轻、保温、隔音、减震的特性
- 1.Waterproof, anti-flame, anti-acid& alkali, anti-moth, light weight, heat preservation, sound insulation, shock absorption.
- 2.和木材同等加工，且加工性能远远优于木材
- 2.The process same with wood, but manufacturing performance is much better than wood.



主要技术参数 Main technical parameter

机型	挤出机规格	制品宽度	制品厚度	主电机功率	最大挤出产量
Model	Extruder model	Products width(mm)	Products thickness(mm)	Main motor power(kw)	Max. Capacity(kg/h)
半结皮发泡	SJZ80/156	1220	5-20	75	400
	SJZ92/188	1560	8-18	132	550
	SJZ92/188	2050	8-15	132	550
共挤发泡	SJZ80/156+SJZ65/132	1220	5-20	75+37	500

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.



高速铝塑复合板生产线

High Speed Aluminum Plastic Composite Panel Extrusion Line



铝塑复合板简称铝塑板是由经过表面处理并涂装（用氟碳涂层或聚酯涂层）的铝箔作为表层、聚乙烯材料作为芯层，并通过热复合工艺生产而成的新型装饰材料；主要应用于建筑幕墙、外墙装饰与广告、室内装饰等。
结合传统的生产工艺和实践经验，开发的高速铝塑板生产线，采用先进的挤出系统，可以生产高填充的阻燃级铝塑板，最高产量1800kg/h，最高生产线速度10m/min，可生产宽度900-1560mm，铝箔厚度0.18mm以上的产品。
同时本司也提供传统的铝塑板生产线，最高产量500-800kg/h，最高线速度5m/min，可以生产宽度900-1560mm，铝箔厚度0.06-0.5mm的制品。

Aluminum plastic composite panel called ACP in short, composed by aluminum foil and polyethylene, adopting thermo coating technology to produce this new construction material. It is widely used for construction wall, outer door decoration as well as advertising and inner door decoration.
Combining traditional processing technology and practical experience, Suzhou JWELL machinery Co.,Ltd develops high speed flame retardant grade ACP board. the maximun output can be 1800kg/h, line speed is 10m/min, width is 900-1560mm, aluminum foil thickness is more than 0.18mm.
Also, we are supplying normal ACP line with output range 500-800kg/h, maxim line speed 5m/min, suitable product width 900-1560mm, aluminum foil thickness 0.06-0.5mm.



主要技术参数 Main technical parameter

主机型号	产量	制品宽度	制品厚度
Model	Products width(kg/h)	Products width(mm)	Products thickness(mm)
JWE135/48 (Twin screw extruder)	2000-2500	900-2000	2-6
JWS170/35 (Singe screw extruder)	500-600	900-1220	1-6
JWS180/35 (Singe screw extruder)	700-800	900-1560	1-6

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

蓄排水板生产线 Water Drainage Sheet Extrusion Line

排水的构成：排水板由高密度聚乙烯（HDPE）制成的，具有圆锥形凸台的一种立体空间支撑结构的，即具有排水功能，又具有蓄水功能的一种轻型板材，板材空间刚度极高，抗压性强。

排水板的优点：传统的排水方式使用砖石瓦块作为导滤层，使用较多的鹅卵石或碎石作为滤水层，将水排到指定地点。而用排水板取代鹅卵石滤水层来排水则省时、省力又节能、节省投资、以及降低建筑物的荷载。

排水板的应用：主要用于地下工程顶板或屋顶绿化中。与常规工艺相比，将排水板和土工布复合，具有排水、防水、透气、保湿、隔根等多种功能集于一体。

Water Drainage Sheet: It is made of HDPE material, outer figure is of cone salient, functions of draining water and storing water, features of high stiffness and pressure resistance.

Advantages: Traditional drainage water prefers brick tile and cobblestone for draining water. Water drainage sheet is used for replacing the traditional method to save time, energy, investment and reduce load of building.

Application: Used for underground construction or roofing green. Coating with geomembrane material, features of draining water, water proof, keep moisture, ventilate, etc.



主要技术参数 Main technical specification

机型 Model	JWS-120	JWS-150
制品宽度 Products width	2000-3000mm	2000-5000mm
制品厚度 Products thickness	0.5-3.0mm	0.5-3.0mm
设计挤出产量 Capacity	600kg/h	1000kg/h

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

HDPE、PP止水板生产线 HDPE/PP T-Grip Sheet Extrusion Line

塑料止水板是由高密度聚乙烯（HDPE）、聚丙烯（PP）树脂经挤出成型工艺制成的止水材料。

塑料止水板主要用于混凝土浇注时设置在施工缝及变形缝内与混凝土构成为一体的基础工程，如隧道、涵洞、引水渡槽、拦水坝、贮液构筑物、地下设施等；它利用高分子材料具有的弹性变形特性在建筑构造接缝中起到防漏、防渗作用，且具有耐腐蚀、耐久性好的特点。

Plastic T-Grip sheet is made of HDPE and PP, produced by extrusion process.

T-grip sheet is mainly used in basis construction concrete casting of the construction joints and deformation constitute the basis of engineering for the integration and joints of concrete, such as tunnel, culvert, aqueduct, dam, reservoir structures, underground facilities; Because of elastic deformation characteristics, people use it for seal up and impermeable of construction, features anti-erosion, good durability wear durableness.



主要技术参数 Main technical specification

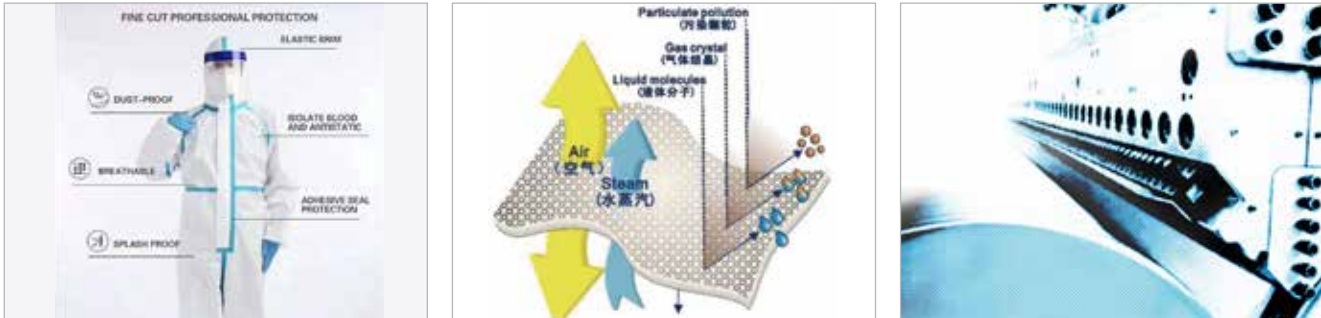
机型 Model	JWS120-I	JWS150-I
产品宽度 Width of sheet	1000-1500mm	2000-3000mm
最大挤出产量 Maxim extrusion output	350kg/h	500kg/h

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PE透气薄膜生产线
PE Breathable Film Production Line

该生产线以PE透气胶粒为原料，采用挤出流延法，将含无机填料的PE改性透气粒子通过熔融挤出，模具成型，辊筒高倍率拉伸后制成带有亚纳米级微孔的透气薄膜。

The production line use PE air-permeable plastic granuels as raw material, and uses extrusion casting method to melt-ex-trude the PE-modified air-permeable plastic granuels containing inorganic filler through a flat die and the roller is stretched at a high rate to produce a sub-nanometer micro Porous membrane.



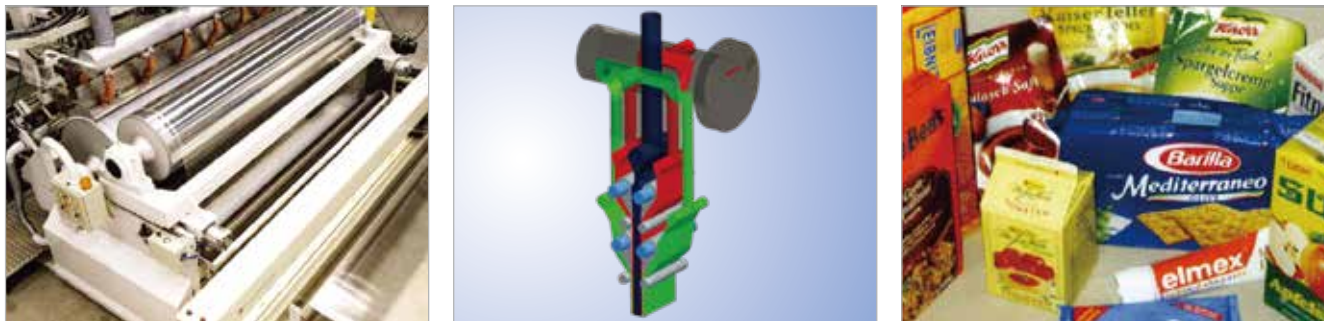
主要技术参数 Main technical specification

机型	螺杆直径	适用原料	制品宽度	最大挤出量	主电机功率
Model	Screw Diameter	Material	Products width	Capacity (Max.)	Main motor power
JW130	130mm	PE	1600mm	450-600kg/h	160KW
JW160	130mm	PE	2200mm	450-600kg/h	200KW

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

单层或多层共挤流延膜生产线

Single Layer Or Multi-Layer Cast Film Extrusion Line



单层或多层共挤流延膜生产线 Single layer or multi-layer cast film extrusion line

主要用于生产CPP CPE EVA PVB 单层、多层光膜；CPP CPE EVA PVB 单层、多层压花膜；CPP CPE 透气膜。
Mainly used for producing CPP CPE EVA single, multi-layer flat film;CPP CPE EVA single, multi-layer embossed film;CPP CPE air free film.

PVB/SGP夹胶膜生产线 PVB/SGP flim extrusion line

主要用于生产安全夹胶玻璃用PVB中间膜。
It is for producing PVB and EVA film which used in the middle layer of laminated glass.

PVDF背膜生产线 PVDF flim extrusion line

主要用于生产水处理用PVDF膜、户外建筑用PVDF膜、锂电池用PVDF膜和太阳能电池背膜等特殊功能性薄膜。This extrusion line is mainly used for producing the PVDF film for treatment of production water, outdoor buildings, lithium battery, and the back membrane of solar cell, other special film.

主要技术参数 Main technical specification

机组型号 Model	JW90/33, JW45/30	JW120/33, JW65/33	JW150/33, JW90/33
树脂 Material	PP-Homo均聚聚丙烯，PP-Copo共聚聚丙烯		
薄膜宽度 Film width	18-250 μ m		
薄膜厚度 Film thickness	3层或5层 3 or 5 layers		
共挤结构 Coextrusion structures	1800mm	3000mm	4500mm
辊筒直径 Roller dia.	600mm	800mm	1000mm
设计线速度 Designed production speed	150m/min	180m/min	250m/min

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

单层或多层淋膜涂覆复合生产线

Single Layer Or Multi-Layer Coating Film Extrusion Line



单层或多层淋膜涂覆复合生产线 Single layer or multi-layer coating film extrusion line

应用范围：纸塑复合、铝塑复合、塑塑复合、纸铝塑复合。
Application range : Paper-plastic compound 、Aluminum-plastic compound 、Plastic-plastic compound 、Paper-aluminum plastic compound

金纬产品主要有牛奶、液体无菌包装材料挤出复合生产线；高档数码相纸挤出流涎复合生产线；牙膏片材挤出复合生产线；预涂膜、护卡膜挤出流涎复合生产线；糖果、食品高阻隔包装材料挤出复合生产线；医药高阻隔包装材料挤出复合生产线；方便面淋膜复合生产线；纸杯纸、纸餐盒淋膜机以及单面淋膜、双面淋膜、单层挤出、双层共挤、三层共挤生产线等高品质设备。

JWELL coating film production lines, including milk, liquid asepsis packing film co-extrusion line, high-class digital printing paper extrusion and laminating composite production line,toothpaste sheet extrusion line, pre-coating film and card film extrusion and laminating composite production line, candy and food high barrier packaging material extrusion line, madicine barrier packaging sheet extrusion line, insant noodle coating film production line, papercups and paper food containers drench film machine, single or double sides coating film, single, double or three layers co-extrusion lines.

主要技术参数 Main technical specification

挤出机规格 Model	JW90/33, JW45/30	JW100/33, JW45/30	JW120/33,JW65/33
涂覆级树脂 Coating material	LDPE、LLDPE、PP、EVA、EAA、EMA、EMAA		
基材 Base material	BOPP、BOPET、BOPA、CPP、CPE、薄纸Paper、铝箔Aluminum Foil		
淋膜厚度 Coating thickness	单层single layer 5 ~ 30um，共挤Co-extrusion 10-40um (误差error≤ ± 3%)		
淋膜宽度 Coating width	1100mm	1300mm	1500mm
辊筒直径 Roller dia.	500mm	600mm	700mm
设计线速度 Design line speed	150m/min	180m/min	250m/min

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PP熔喷无纺布生产线

PP Meltblown Non-woven Fabric Extrusion Line



熔喷布主要以聚丙烯为主要原料，纤维直径可以达到1~5微米。空隙多、结构蓬松、抗褶皱能力好，这些具有独特的毛细结构的超细纤维增加单位面积纤维的数量和表面积，从而使熔喷布具有很好的过滤性、屏蔽性、绝热性和吸油性。可用于空气、液体过滤材料、隔离材料、吸纳材料、口罩材料、保暖材料、吸油材料及擦拭布等领域。

Meltblown Non-woven Fabric is mainly made of polypropylene, and the fiber diameter can reach 1 ~ 5 microns. There are many voids, fluffy structure, and good anti-wrinkle ability. These ultrafine fibers with unique capillary structure increase the number and surface area of fibers per unit area, so that the meltblown cloth has good filterability, shielding, heat insulation and oil absorption . Can be used in the fields of air, liquid filter materials, insulation materials, absorbent materials, mask materials, thermal insulation materials, oil-absorbing materials, and wiping cloths.



主要技术参数 Main technical specification

机型	螺杆直径	适用原料	制品宽度	最大挤出量	主电机功率
Model	Screw Diameter	Material	Products width	Capacity (Max.)	Main motor power
JW65	65	PP	800mm	500-600kg/d	22KW
JW90	90	PP	1600mm	1200-1500kg/d	45KW
JW105	105	PP	2400mm	2000-2500kg/d	55KW
JW135	135	PP	3200mm	3000-3500kg/d	75KW

备注：以上规格参数如有变更，恕不另行通知。 Note:The specifications are subject to change without prior notice.

EVA/POE太阳能封装膜生产线

EVA/POE Solar Film Extrusion Line



EVA/POE太阳能封装膜生产线 EVA/POE solar film extrusion line

全自动的称重式计量装置，保证多种固体、液体添加助剂及原料高精度喂料；低温挤出系统在保证充分混炼塑化的情况下，防止助剂提前固化交联；流延部分的特殊设计，完美的解决了粘辊、剥离问题；独特的在线回火去应力装置；生产线中多处张力控制系统，使富有弹性的片材在冷却、牵引及收卷过程中平稳输送；在线自动测厚和瑕疵检测装置提供了封装膜制品品质的实时反馈。

Automatic gravimetric feeding system makes sure variety of solid, liquid additives and raw materials high-precision feeding. Low-temperature extrusion systems to ensure adequate mixing in the premise of plastination to prevent crosslinking additives. Special design of Casting part give the perfect solution to roller adhibition and water spalling.Special online tempering device to get rid of inner stress. Tension control system ensure the flexible sheets conveying placidly during cooling , pulling and winding process.The on-line thickness measuring and defect inspecting system can provide real-time feedback of the production quality of EVA solar film.

主要技术参数 Main technical specification

型号 Model	JW130-1200	JW150-2400
适用原料 Suitable material	EVA	EVA
制品宽度 Products width	810mm	2200mm
制品厚度 Products thickness	0.2-0.8mm	0.2-0.8mm
设计线速度 Designed line speed	10m/min	10m/min
挤出产量 Extrusion capacity	250kg/h	400kg/h

备注：以上规格参数如有变更，恕不另行通知。 Note:The specifications are subject to change without prior notice.

其它的塑料片板膜生产线

Other Plastic Sheet And Plate Extrusion Line



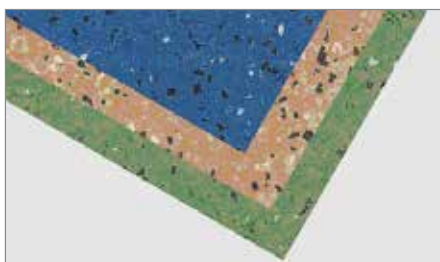
PVB薄膜生产线 PVB Film Extrusion Line

广泛应用于建筑夹层玻璃，汽车夹层玻璃，防弹玻璃，隔音玻璃等。
Is widely used in building sandwich glass, car sandwich glass, bulletproof glass, soundproof glass etc.



TPU薄膜生产线 TPU Film Extrusion Line

制品广泛应用于止水条、鞋材、服装、箱包、文具、体育用品等等。
Products are widely used in water-proof strips, shoes, clothing, bags, stationery, sports goods and so on.



PVC同质透心地板革生产线 PVC Homogeneous Heart Floor-leather Production Line

隔板蓄电池的重要组成，PE隔板是蓄电池隔板的换代产品，随着我国汽车行业发展及普及，PE隔板市场将进一步扩大。
It is an important part of battery. PE separating plate is a new style of battery separator. With the development of car industry in China, the market share of PE separating plate will be greatly increased.



PP发泡片材生产线 PP foam sheet extrusion line

聚丙烯PP发泡片材是采用物理发泡工艺，发泡倍率达到1-8倍，它具有轻质、隔热、隔音、缓冲防震，是一种绿色环保材料，可广泛应用于制作文具、食品包装、电子材料、装饰材料以及汽车装饰板等行业。
Polypropylene (PP) foam sheet use the physical foam process, foam ratio reach 1-8 times, it has light weight, heat insulation, sound insulation, cushion, is a kind of green environmental protection material, which can be widely applied in the stationery, food packaging, electronic materials, decoration materials and automobile decorative, etc.



PSP发泡片材生产线 PSP Foaming Sheet Extrusion Line

该机组采用双串联式发泡技术，以通用级聚苯乙烯（GPPS）为主要原料，挤出中注入发泡剂和助剂，由模头挤出发泡，经冷却切割，牵引，收卷来完成产品的全过程，是PS发泡餐具生产的主要设备之一。
The products made by JWELL's PSP sheet equipment, are widely used in the fields of food, package and decoration industries, which is the main equipment for PS Foamed ware.

XPS挤塑保温板生产线 (CO2发泡技术) XPS Heat Insulation Foaming Boad Extrusion Line (CO2 Foaming Technology)

金纬公司新研制的CO2发泡机组，利用CO2替代氟利昂、丁烷进行XPS挤塑板生产绿色环保、成本低廉。
Newly forming machine designed by Jwell, adapting CO2 as forming agent, which is for taking palce of freon and butane, features of green environment protection and low cost consumption.



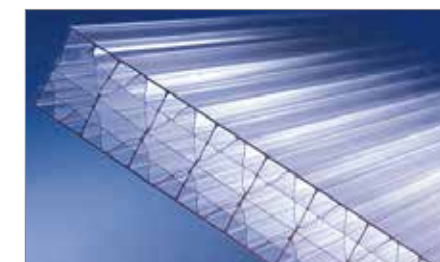
XPE、IXPE交联聚乙烯发泡卷材生产线 XPE,IXPE Foaming Coil Extrusion Line

用于：中央空调工程、管道工程、大型容器、高档复合屋面系统；箱包内衬、集成电路板等电器的导静电包装；汽车缓冲绝热、装饰材料等领域。
This product can be widely used in central air conditioning project, pipe project, large container, advanced composite layer; bag lining, packaging of integrated circuit board, cushion and heat insulation for car, decoration material and so on.



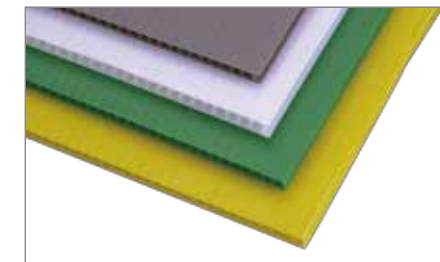
PC中空格子板、U型锁扣板生产线 PC hollow sheet, U-shaped /U locked sheet extrusion line

办公楼、大厅、商场、体育场馆、公用设施的采光顶，车站、停车场、凉亭、休息厅走廊的雨棚，高速公路及城市高架路隔音屏障。
Construction of sunroof in buildings, halls, shopping center, stadium, public places of entertainment and public facility. Rain shield of bus stations, garages, pergolas, corridors. Transparent shields for security forces in nursery schools airports, factories.



PP、PE中空格子板、建筑模板生产线 PP, PE Plastic Hollow Cross Section & Building Template Plate Extrusion Line

PP中空格子板因具有材质轻，强度高，防潮。良好的环保性能和二次加工性能，可加工成周转箱，包装箱等。
The pp hollow cross section plate is light and high strength, moistureproof good environmental protection and refabrication perform mance. Can be processed into the reusable container, packing case, clapboard, backing plate, and culet.



PP蜂窝板生产线 PP Honeycomb Board Extrusion Line

应用于乘用车的行李箱盖板、行李箱隔板、行李箱地毯基板、侧围装饰板、顶棚等内饰部位。

Used for car trunk cover board, trunk clapboard, trunk carpet substrate, side wall decoration board, ceiling etc. interior place.



相关部件产品链接

Other Component



螺杆机筒 Screw&Barrel

金海螺品牌始创于1978年，40年的螺杆机筒专业制造经验和历程，是产品质量的有效保障。可以提供单螺杆、双螺杆机筒和客户特殊定制。

Founded in 1978, JHL is China's best screw brand. 40 years of professional experience in the production of screw barrels and processes is an effective guarantee of product quality. Single-screw, twin-screw barrels and special customized designs are available.



辊筒 Roller

适用于各种板、片、膜生产的镜面辊、花纹辊等，控温精度高，温差小，保证了制品的冷却，产品厚薄均匀度优秀。

Suitable for manufacturing of all kinds of plate, sheet, film with mirror face or embossing. It has good temperature control and minimized difference, which ensure the product cooling and result in good thickness tolerance.



模具和分配器 T-Die and feedblock

使用优质牌号模具钢，经过进口高精度机床加工，3D熔融流体模拟流道，制品品质有保证，使用寿命长，为各种产品定制化设计。

Use high-quality mold steel, adopt imported high-precision machine tool processing, 3D melt fluid simulation runner, product quality is guaranteed, long service life, customized design for various products.



多组分喂料系统 Multi component feeder

挤出工艺时采用组分计量喂料设备，可最大程度节约原料消耗，减少开机废品，控制精度低于 $\pm 0.3\%$ ，减少人工成本。

When multi components feeder is used in extrusion line, it can save raw material consumption to the greatest extent and reduce boot waste. The control accuracy is less than $\pm 0.3\%$, minimize labour cost.



破碎机 Crusher

破碎回收的机头废料和试生产中产生的非常规制品。有不同用途和规格的破碎机可供选择。

Shredding scraps during the production of startup and unconventional products produced during trial production. There are crushers with different uses and specifications to choose from.

挤出机械物联网+智能制造解决方案

Plastic Machinery Fully Integrated Automation + Internet Of Things Control System Solutions

基于MES系统平台，实现车间生产管理的信息沟通平台，并向智能化方向发展。

Based on the MES system platform, the information communication platform of workshop production management is realized and move toward the intelligent direction



企业风采：品质管理 技术研发 国际交流 客户服务 员工培训

Quality Control Technology Research International Communication Customer Service Staff Training

